

Columbia

ILLUSTRATED SPARE PARTS LIST

FOR

HIGH SPEED

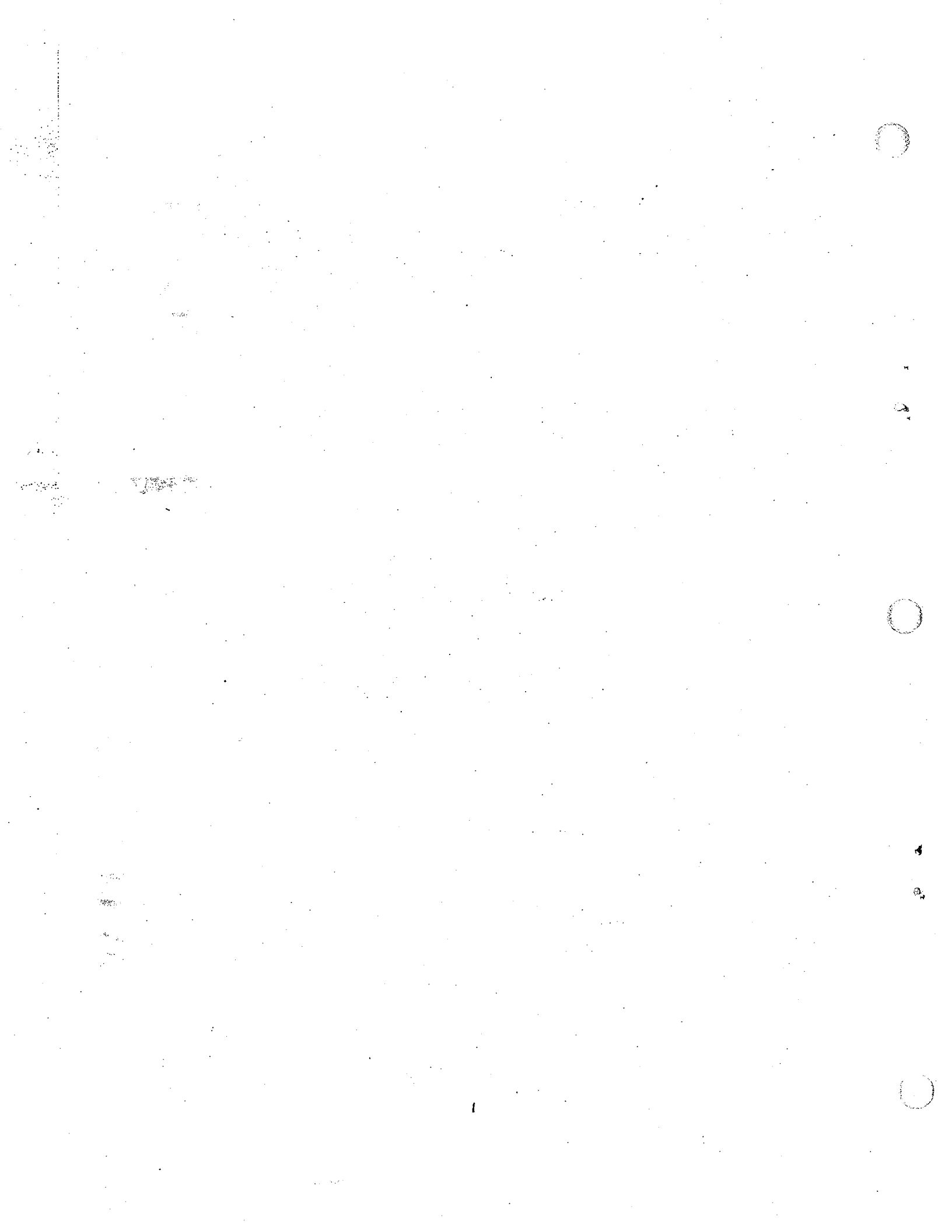
OVERLOCK MACHINE

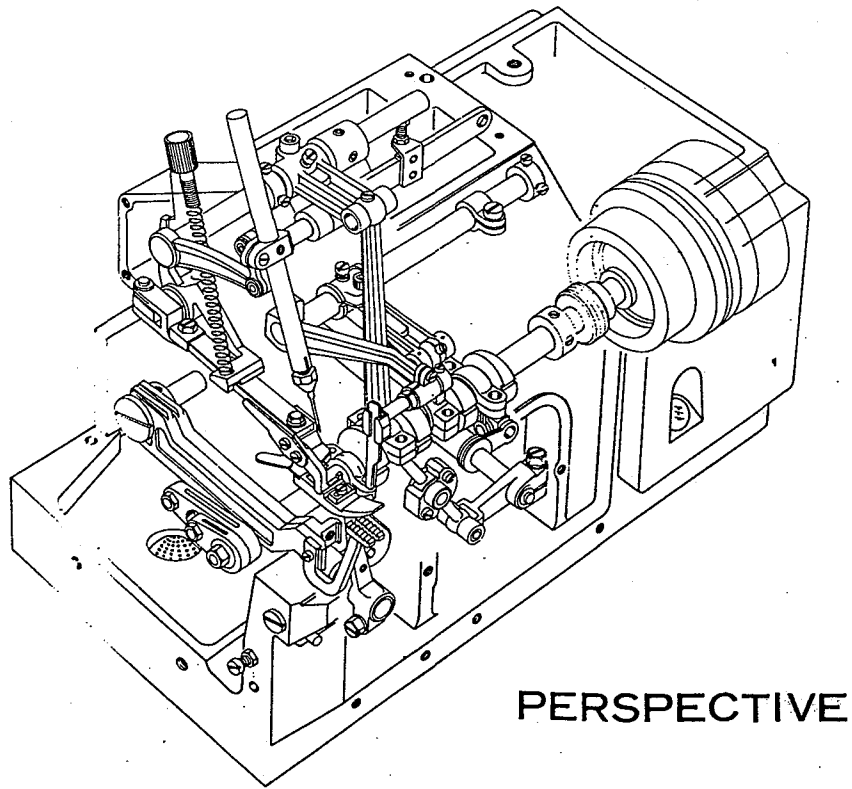
MODEL

600-1 600-2 600-3 600-4

Union Special[®]

MACHINE COMPANY





PERSPECTIVE

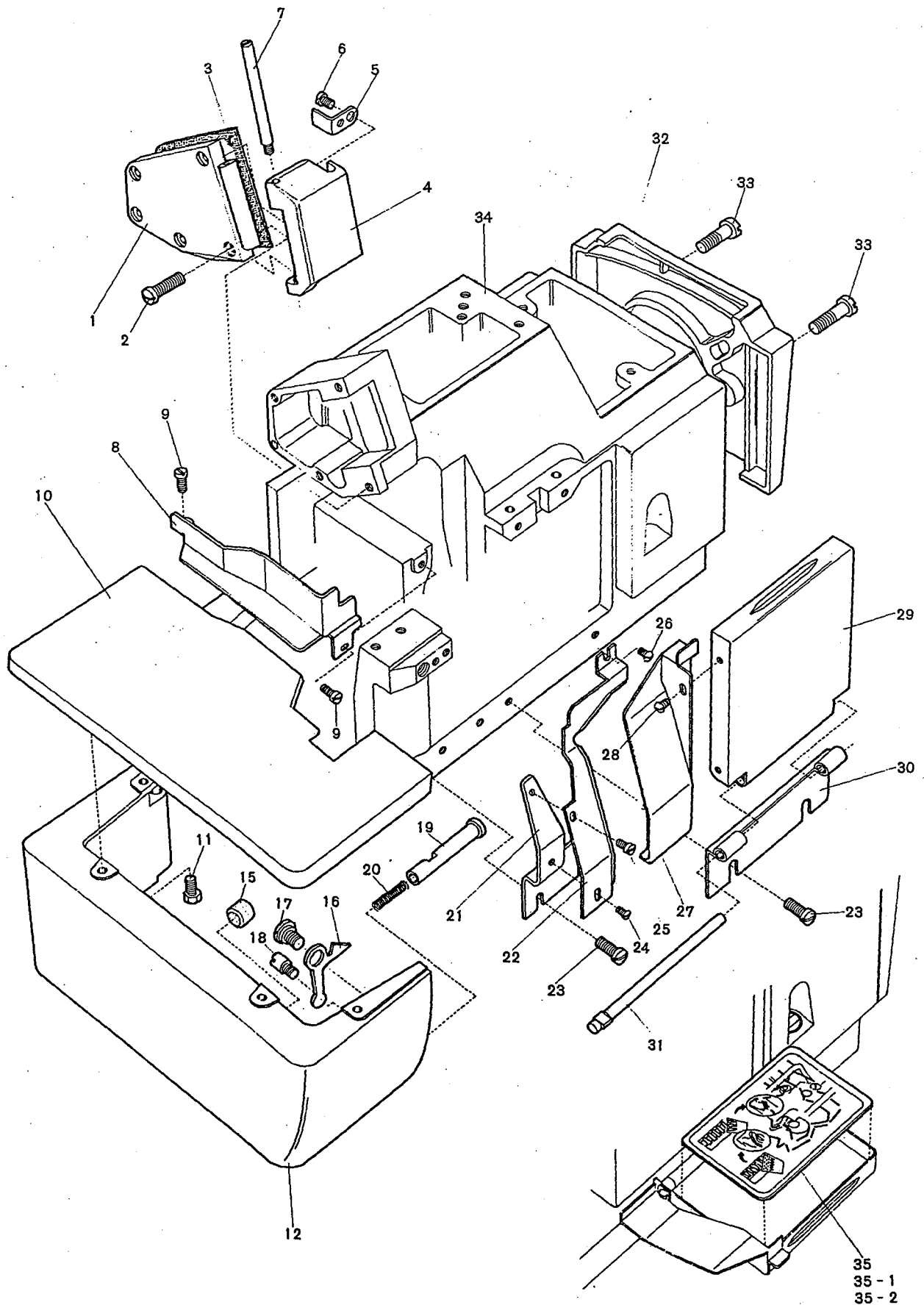
CONTENTS

MISCELLANEOUS COVER (1)	1
MISCELLANEOUS COVER (2)	2
THREAD EYELET AND BASE	3
MISCELLANEOUS BUSHING AND CRANK SHAFT	4
NEEDLE BAR AND KNIFE DRIVING MECHANISM	5
LOOPER DRIVING MECHANISM	6
PRESSER FOOT MECHANISM	7
FEED DRIVING MECHANISM	8
OIL LUBRICATING SYSTEM	9
600-2, -3, -4 EXCLUSIVE PARTS	10
600-4 EXCLUSIVE PARTS	11
ACCESSORY	12
INDEX	13



Please always mention our parts number when placing your orders.

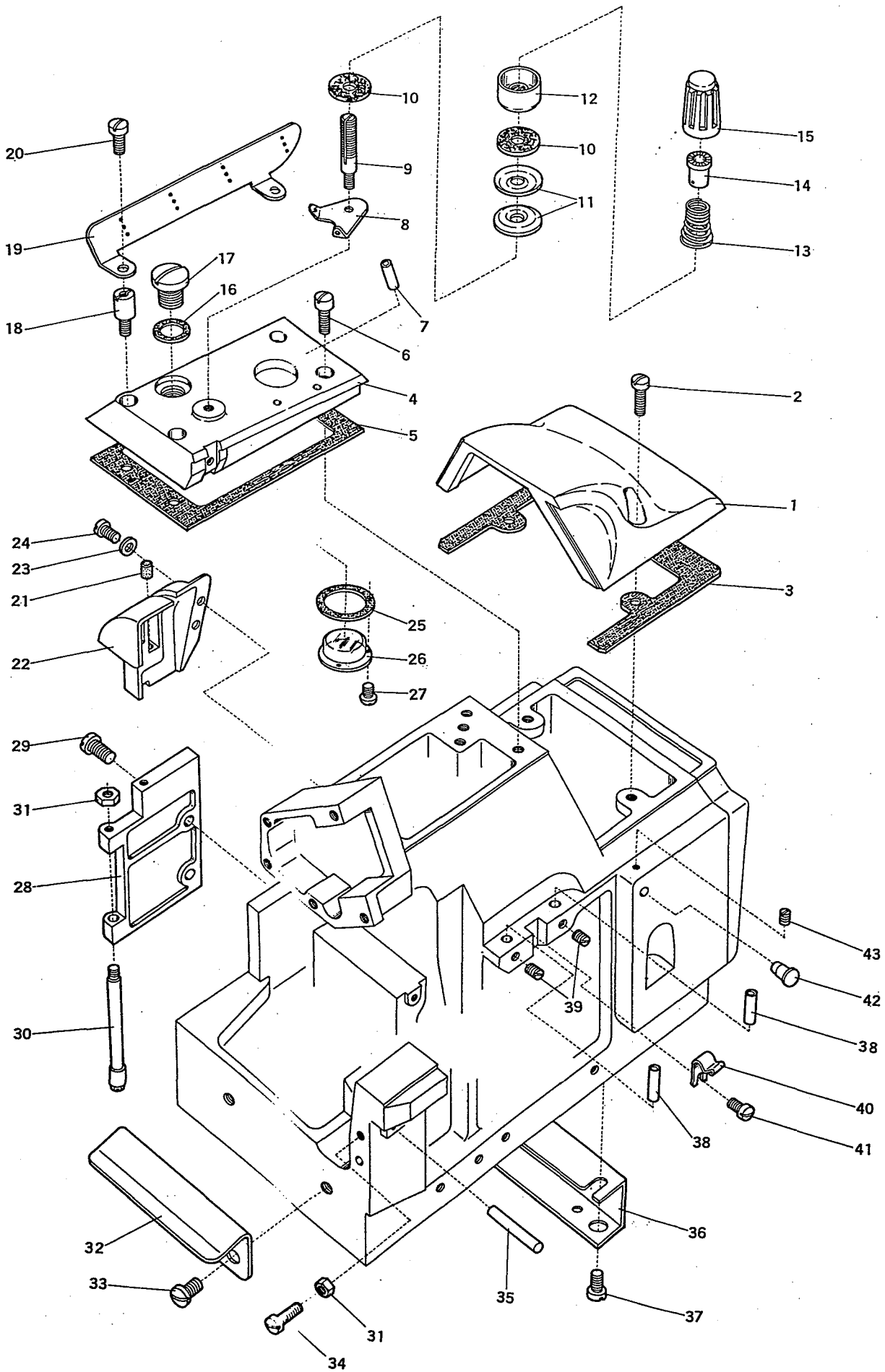
1



35
35-1
35-2

MISCELLANEOUS COVER(1)

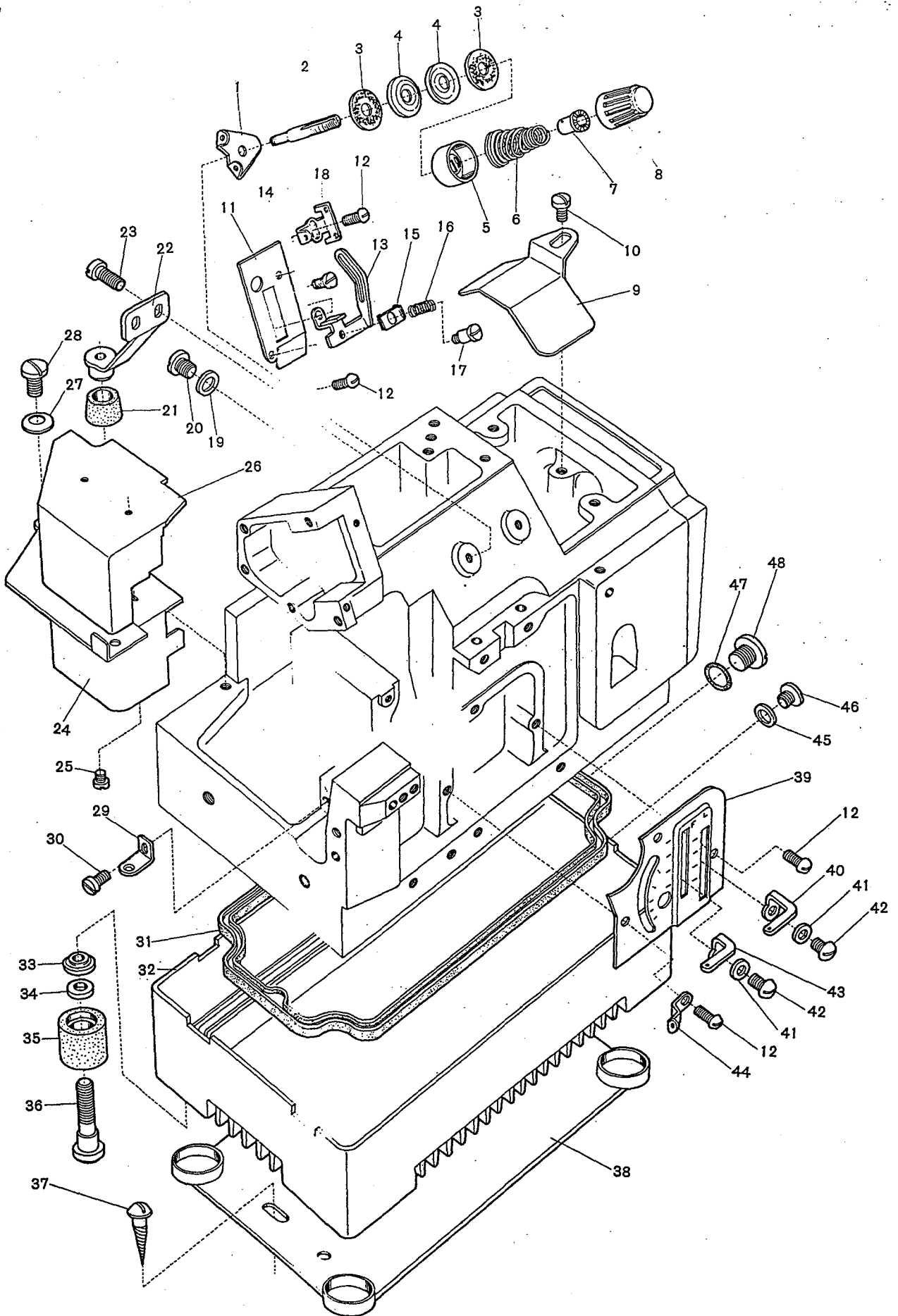
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y32617	Side Cover	1	
2	Y 9150	Screws for Y32617	5	
3	Y32618	Side Cover Gasket	1	
4	Y32619	Needle Thread Cover	1	
5	Y32620	Needle Thread Cover Latch Spring	1	
6	Y 7302	Screws for Y32620	2	
7	Y32622	Needle Thread Cover Pin	1	
8	Y32623	Fabric Guard	1	
9	Y 4353	Screws for Y32623	2	
10	Y32602	Cloth Plate (Upper)	1	
11	Y 7605	Screws for Y32602	4	
12	Y32603	Cloth Plate (Lower)	1	
15	Y32604	Cloth Plate Rubber Cushion	1	
16	Y30126	Cloth Plate Latch	1	
17	Y 6040	Screw for Y30126	1	
18	Y 5095	Stopper for Y30126	1	
19	Y32628	Cloth Plate Latch Plunger	1	
20	Y32629	Cloth Plate Latch Spring	1	
21	Y32640	Chip Guard Supporter	1	
22	Y32610	Chip Guard (Fix)	1	
23	Y 4440	Screws for Y32607, Y32640	4	
24	Y 1330	Screw for Y32610	1	
25	Y 1222	Screw for Y32610	1	
26	Y 1326	Screw for Y32610	1	
27	Y32611	Chip Guard (Open)	1	
28	Y 5131	Screws for Y32611	2	
29	Y32606	Front Cover	1	
30	Y32607	Front Cover Hinge	1	
31	Y32608	Front Cover Hinge Pin	1	
32	Y34760	Belt Cover	1	
33	Y 5089	Screws for Y32477	2	
34	Y32600	Frame	1	
35	Y 873	Threading Chart for 600-1	1	
35-1	Y 874	Threading Chart for 600-2, -3	1	
35-2	Y 875	Threading Chart for 600-4	1	



MISCELLANEOUS COVER(2)

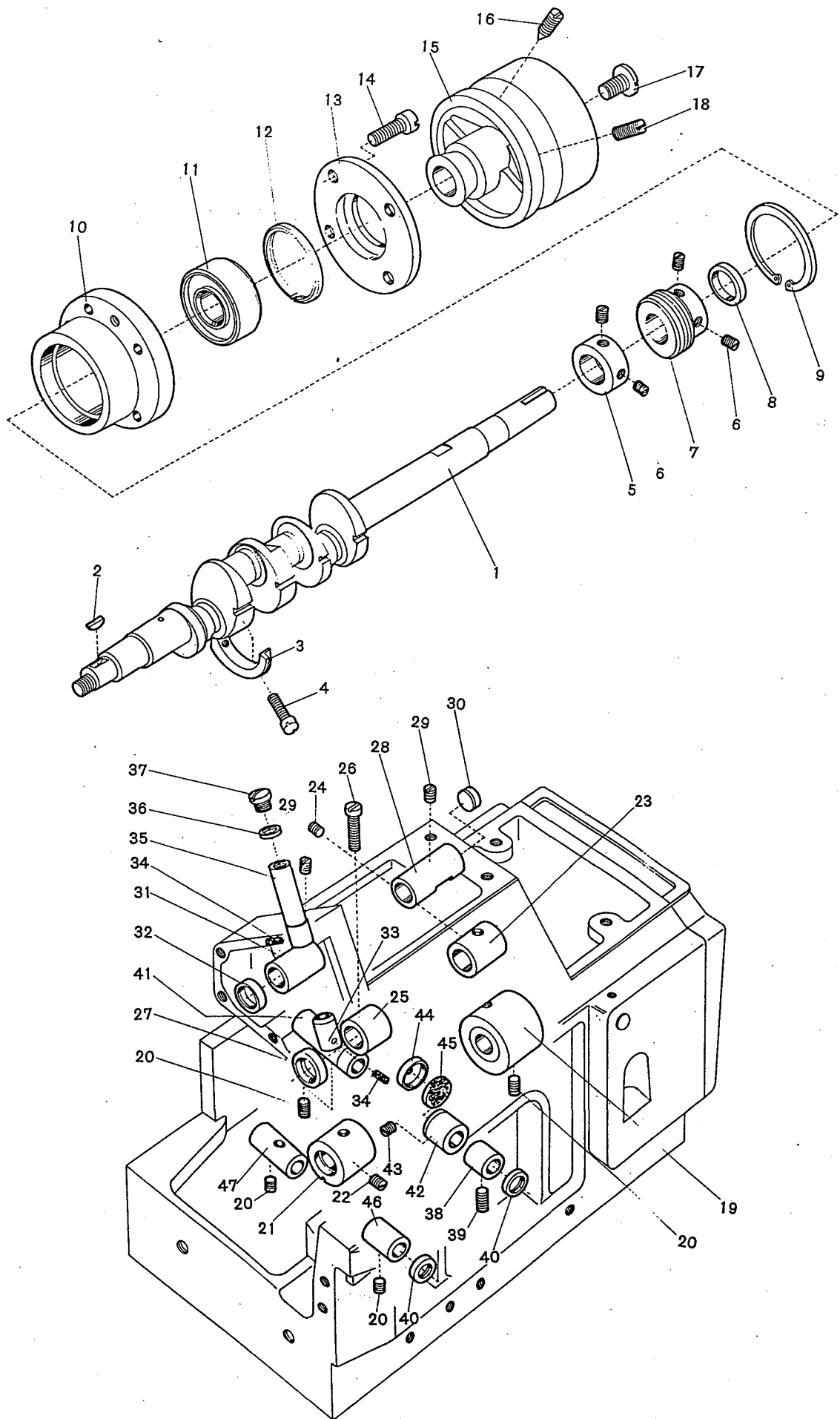
2

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y34762	Top Cover (Right)	1	
2	Y 9150	Screws for Y34762	2	
3	Y32597	Top Cover (Right) Gasket	1	
4	Y34761	Top Cover (Left)	1	
5	Y32615	Top Cover (Left) Gasket	1	
6	Y 9150	Screws for Y32615	2	
7	Y32577	Looper Thread Tubes (Upper)	2	
8	Y32962	Tension Disc Eyelet	1	
9	Y 6544	Needle Thread Tension Post	1	
10	Y 286	Felts for Y01111	2	
11	Y01111	Tension Discs	2	
12	Y37635	Thread Tension Spring Retainer	1	
13	Y32971	Needle Thread Tension Spring	1	
14	Y30254	Tension Spring Bushing	1	
15	Y32965	Thread Tension Spring Cap	1	
16	Y 610	Seal for Y5075	1	
17	Y 5077	Oil Hole Screw	1	
18	Y 5492	Screws for Y34761	1	
19	Y34764	Thread Lead	1	
20	Y 4351	Screws for Y34764	2	
21	Y32365	Presser Foot Release Lever Cushion	1	
22	Y32624	Foot Lifter Hinge Cover	1	
23	Y 550	Washers for Y32624	2	
24	Y 4440	Screws for Y32624	2	
25	Y32924	Oil Sight Top Window Seal	1	
26	Y32930	Oil Sight Top Window	1	
27	Y 1333	Screws for Y32930	3	
287	Y32605	Cloth Plate Hinge	1	
29	Y 5089	Screws for Y32605	2	
30	Y32586	Cloth Plate Hinge Pin	1	
31	Y 334	Nuts for Y1156, Y32586	2	
32	Y32599	Frame Hanger	1	
33	Y 7678	Screws for Y32599	2	
34	Y 1156	Stopper Screw for Cloth Plate	1	
35	Y 698	Cloth Plate Latch Pin	1	
36	Y32484	Under Pump Oil Filter Screen Supporter	1	
37	Y 4440	Screws for Y32484	2	
38	Y32963	Looper Thread Tubes (Lower)	2	
39	Y 1459	Screws for Y32963	2	
40	Y32609	Front Cover Latch Spring	1	
41	Y 4358	Screw for Y32609	1	
42	Y32612	Front Seal Plug	1	
43	Y 3434	Screw for Y32614	1	



THREAD EYELET AND BASE

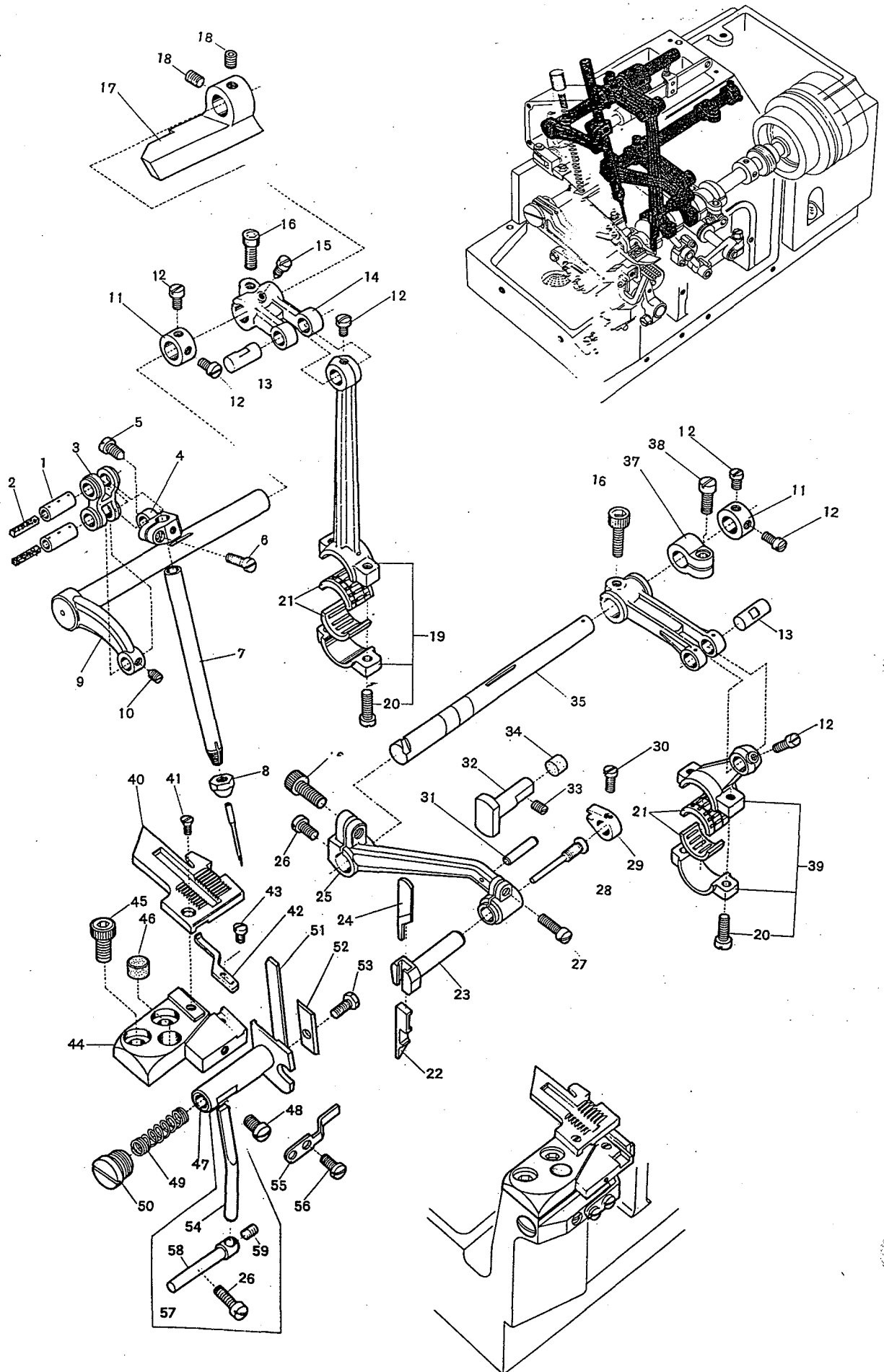
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y32962	Tension Disc Eyelet for Looper	2	
2	Y 6542	Looper Thread Tension Posts	2	
3	Y 286	Felts for Y01111	4	
4	Y01111	Tension Discs	4	
5	Y37635	Thread Tension Spring Retainers	2	
6	Y32952	Looper Thread Tension Springs	2	
7	Y30254	Tension Spring Bushings	2	
8	Y32965	Thread Tension Spring Caps	2	
9	Y32663	Worm Cover	1	
10	Y 4438	Screw for Y32663	1	
11	Y32627	Needle Bar Connecting Link Cover	1	
12	Y 1326	Screws for Y32424, Y32627, Y34010	5	
13	Y32423	Needle Bar Thread Retainer Bracket	1	
14	Y 7006	Screw for Y32423	1	
15	Y32425	Needle Bar Thread Retainer Plate	1	
16	Y32426	Needle Bar Thread Retainer Spring	1	
17	Y 1092	Screw for Y32425	1	
18	Y32424	Needle Thread Eyelet	1	
19	Y 567	Seal for Y5062	1	
20	Y 5062	Oil Hole Screw	1	
21	Y32976	Stay Rubber Cushion	1	
22	Y32977	Frame Stay	1	
23	Y 9150	Screws for Y32977	2	
24	Y32475	Feed Mechanism Oil Shield	1	
25	Y 1228	Screws for Y32475	2	
26	Y32625	Feed Mechanism Cover	1	
27	Y 10	Washer for Hinge Screw	1	
28	Y 6004	Hinge Screw for Y32625	1	
29	Y32626	Feed Mechanism Cover Latch Spring	1	
30	Y 4351	Screw for Y32626	1	
31	Y32975	Base Gasket	1	
32	Y32973	Base	1	
33	Y32375	Base Oil Seals	4	
34	Y 563	Washers for Y32973	4	
35	Y32377	Base Rubber Cushions	4	
36	Y 6262	Screws for Y32973	4	
37	Y 6910	Wood Screws	4	
38	Y32660	Rubber Cushion Holder Plate	1	
39	Y34010	Looper Thread Eyelet Supporter	1	
40	Y32955	Looper Thread Eyelet (Right)	1	
41	Y 532	Washers for Y32955, Y32358	2	
42	Y 1330	Screws for Y32955, Y32358	2	
43	Y32358	Looper Thread Eyelet (Left)	1	
44	Y32960	Lower Looper Thread Eyelet	1	
45	Y 567	Drain Hole Seal for Outer	1	
46	Y 9852	Drain Hole Screw for Outer	1	
47	Y32421	Drain Hole Seal for Inner	1	
48	Y 5075	Drain Hole Screw for Inner	1	



MISCELLANEOUS BUSHING AND CRANK SHAFT

4

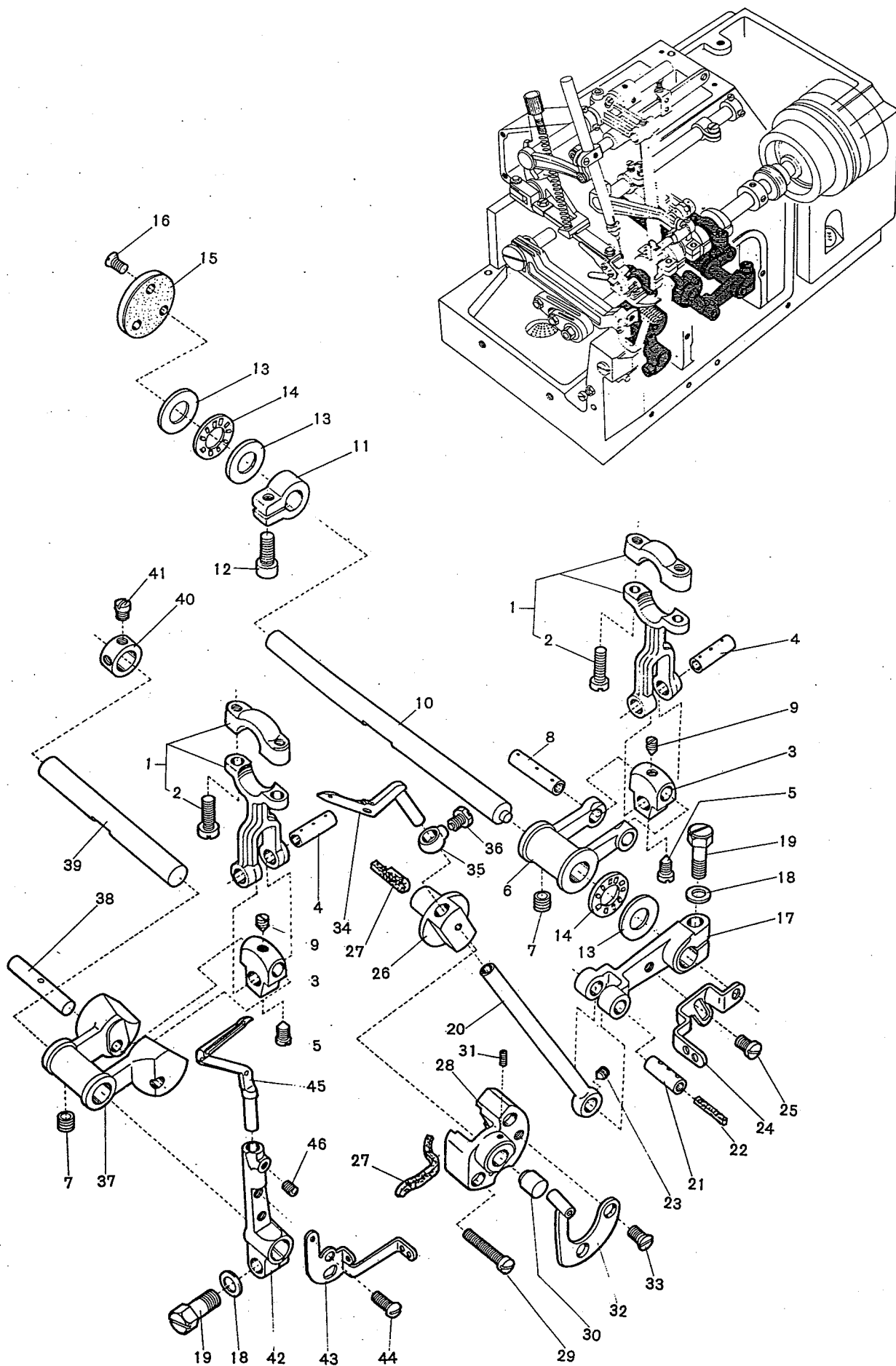
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32774	Crank Shaft	1	
2	Y32780	Feed Driving Eccentric Key	1	
3	Y32773	Crank Shaft Counterweight (Middle)	1	
4	Y 7609	Screws for Y32773	2	
5	Y32820	Crank Shaft Thrust Collar	1	
6	Y 7650	Screws for Y32820, Y32925	4	
7	Y32925	Oil Pump Driving Worm	1	
8	Y32779	Crank Shaft Ball Bearing Retaining Washer	1	
9	Y32778	Crank Shaft Ball Bearing Retaining Ring (Inner)	1	
10	Y32775	Crank Shaft Ball Bearing Housing	1	
11	Y32777	Crank Shaft Ball Bearing	1	
12	Y32818	Crank Shaft Ball Bearing Retaining Ring (Outer)	1	
13	Y32817	Crank Shaft Ball Bearing Housing Cap	1	
14	Y 4441	Screws for Y32817	4	
15	Y32772	Pulley	1	
16	Y 3591	Main Screw for Y32772	1	
17	Y 4402	Cap Screw for Y32772	1	
18	Y 9203	Sub Screw for Y32772	1	
19	Y32781	Crank Shaft Bushing (Inner)	1	
20	Y 9209	Screws for Y32781, Y32793, Y32794, Y32795	4	
21	Y32782	Crank Shaft Bushing (Left)	1	
22	Y 3595	Screw for Y32782	1	
23	Y32904	Upper Knife Driving Shaft Bushing (Right)	1	
24	Y 3654	Screw for Y32904	1	
25	Y32905	Upper Knife Driving Shaft Bushing (Left)	1	
26	Y 2133	Screw for Y32905	1	
27	Y32906	Upper Knife Driving Shaft Oil Seal	1	
28	Y32648	Needle Bar Driving Crank Bushing (Right)	1	
29	Y 1457	Screws for Y32647, Y32648	2	
30	Y32650	Needle Bar Driving Crank Bushing Plug	1	
31	Y32647	Needle Bar Driving Crank Bushing (Left)	1	
32	Y32684	Needle Bar Driving Crank Oil Seal	1	
33	Y32653	Needle Bar Bushing (Lower)	1	
34	Y 304	Oil Wicks for Y32652, Y32653	2	
35	Y32652	Needle Bar Bushing (Upper)	1	
36	Y 526	Seal for Y32652	1	
37	Y 3636	Cap Screw for Y32652	1	
38	Y34518	Upper Looper Driving Shaft Bushing (Front)	1	
39	Y 1435	Screw for Y34518	1	
40	Y30291	Looper Shaft Oil Seals	2	
41	Y32793	Upper Looper Driving Shaft Bushing (Rear)	1	
42	Y32349	Upper Looper Bar Guide Bushing	1	
43	Y 1448	Screw for Y32802	1	
44	Y32350	Upper Looper Bar Guide Bushing Cap	1	
45	Y 527	Oil Felt for Y32868	1	
46	Y32794	Lower Looper Driving Shaft Bushing (Front)	1	
47	Y32795	Lower Looper Driving Shaft Bushing (Rear)	1	



NEEDLE BAR AND KNIFE DRIVING MECHANISM

5

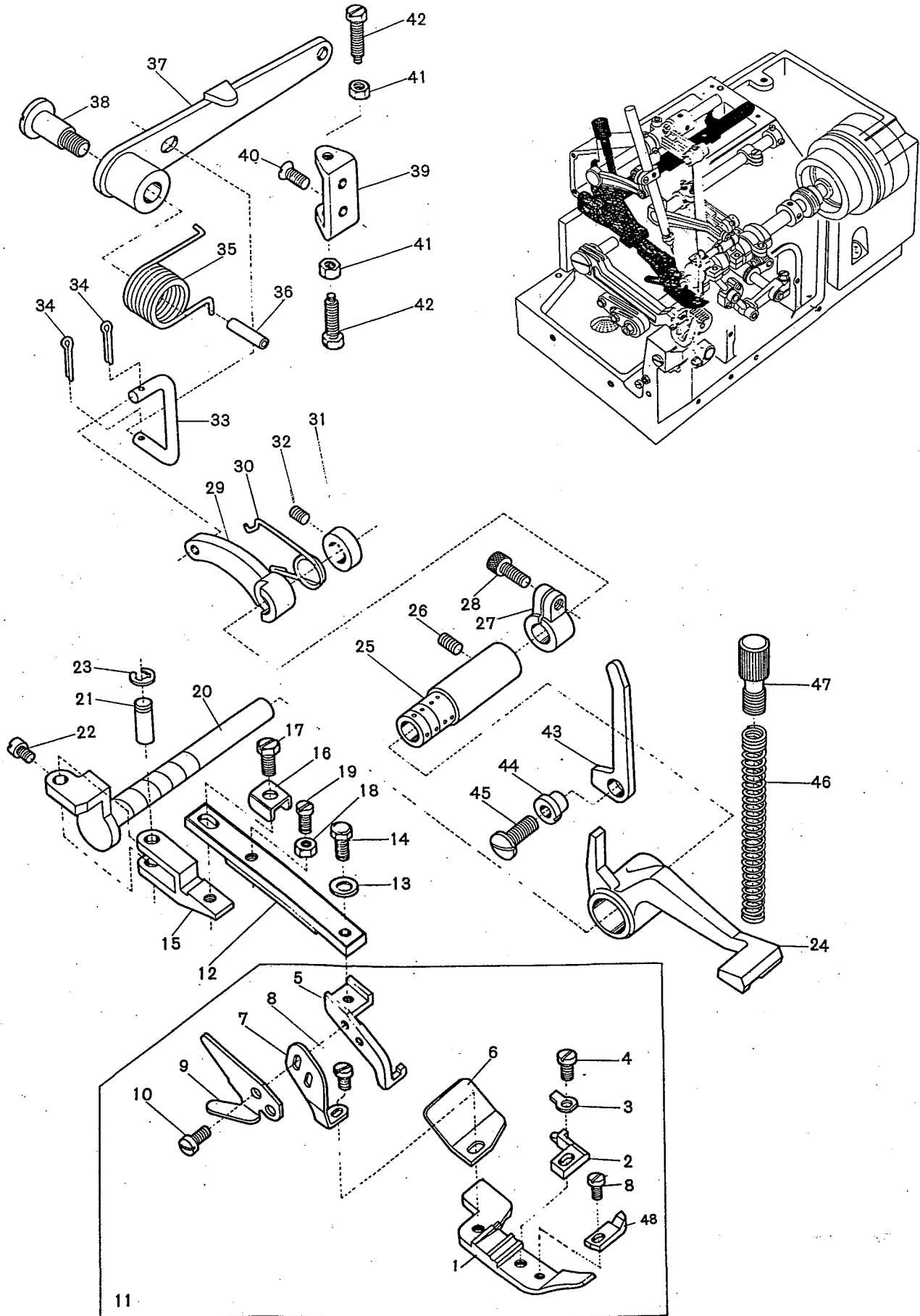
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y90320	Needle Bar Connection Link Pins	2	
2	Y 282	Oil Wicks for Y90320	2	
3	Y90321	Needle Bar Connection Link	1	
4	Y32651	Needle Bar Connecting Bracket	1	
5	Y 4313	Screw for Y90320 (Y32651)	1	
6	Y 4435	Screw for Y32651	1	
7	Y37122	Needle Bar for Single Needle	1	
8	Y 62	Needle Clamping Nut	1	
9	Y32645	Needle Bar Driving Crank	1	
10	Y 3311	Screw for Y90320 (Y32645)	1	
11	Y32646	Needle Bar Driving Crank Collars	2	
12	Y 9604	Screws for Y32646, Y32921, Y32900	6	
13	Y32921	Connecting Rod Pin	2	
14	Y32644	Needle Bar Driving Lever	1	
15	Y 9517	3x0 Screws for Y32644	1	
16	Y 5520	Main Screws for Y32644, Y32902, Y32910	3	
17	Y32662	Needle Bar Driving Crank Counterweight	1	
18	Y 3635	Screw for Y32662	2	
19	Y32670	Needle Bar Connecting Rod	1	
20	Y 5071	Screws for Y32670, Y32900	4	
21	Y32819	Connecting Rod Roller Bearings	2	
22	Y32913	Upper Knife Clamp	1	
23	Y32911	Upper Knife Holder	1	
24	Y32914	Upper Knife	1	
25	Y32910	Upper Knife Driving Arm	1	
26	Y 4437	Screws for Y32910, Y33870	3	
27	Y 1174	Screw for Y32911 (32910)	1	
28	Y 5508	Screw for Y32914	1	
29	Y32912	Upper Knife Holder Guide	1	
30	Y 7616	Screw for Y32912	1	
31	Y 723	Guide Pin for Y32912	1	
32	Y32909	Upper Knife Driving Arm Guide	1	
33	Y 3434	Screw for Y32909	1	
34	Y32519	Upper Knife Driving Arm Guide Plug	1	
35	Y32903	Upper Knife Driving Shaft	1	
36	Y32902	Upper Knife Driving Lever	1	
37	Y32920	Upper Knife Driving Shaft Collar (Left)	1	
38	Y 7311	Screw for Y32920	1	
39	Y32900	Upper Knife Driving Connecting Rod	1	
40	Y32667	Throat Plate #2	1	
41	Y 5401	Screw for Throat Plate	1	
42	Y32655	Needle Guard (Front)	1	
43	Y 4404	Screw for Y32655	1	
44	Y32601	Throat Plate Supporter	1	
45	Y 6662	Screws for Y32601	2	
46	Y32604	Cloth Plate Rubber Cushion	1	
47	Y32916	Lower Knife Holder	1	
48	Y 4591	Screw for Y32916	1	
49	Y32919	Lower Knife Holder Spring	1	
50	Y 5074	Screw for Y32919	1	
51	Y30421	Lower Knife	1	
52	Y32917	Lower Knife Clamp	1	
53	Y 7605	Screw for Y32917	1	
54	Y33871	Needle Guard (Rear)	1	
55	Y32899	Lower Knife Holder Locking Plate	1	
56	Y 4440	Screws for Y32899	2	
57	Y33873	Needle Guard Complete Set (Rear)	1	
58	Y33870	Needle Guard Holder	1	
59	Y 3638	Screw for Y33871	1	



LOOPER DRIVING MECHANISM

6

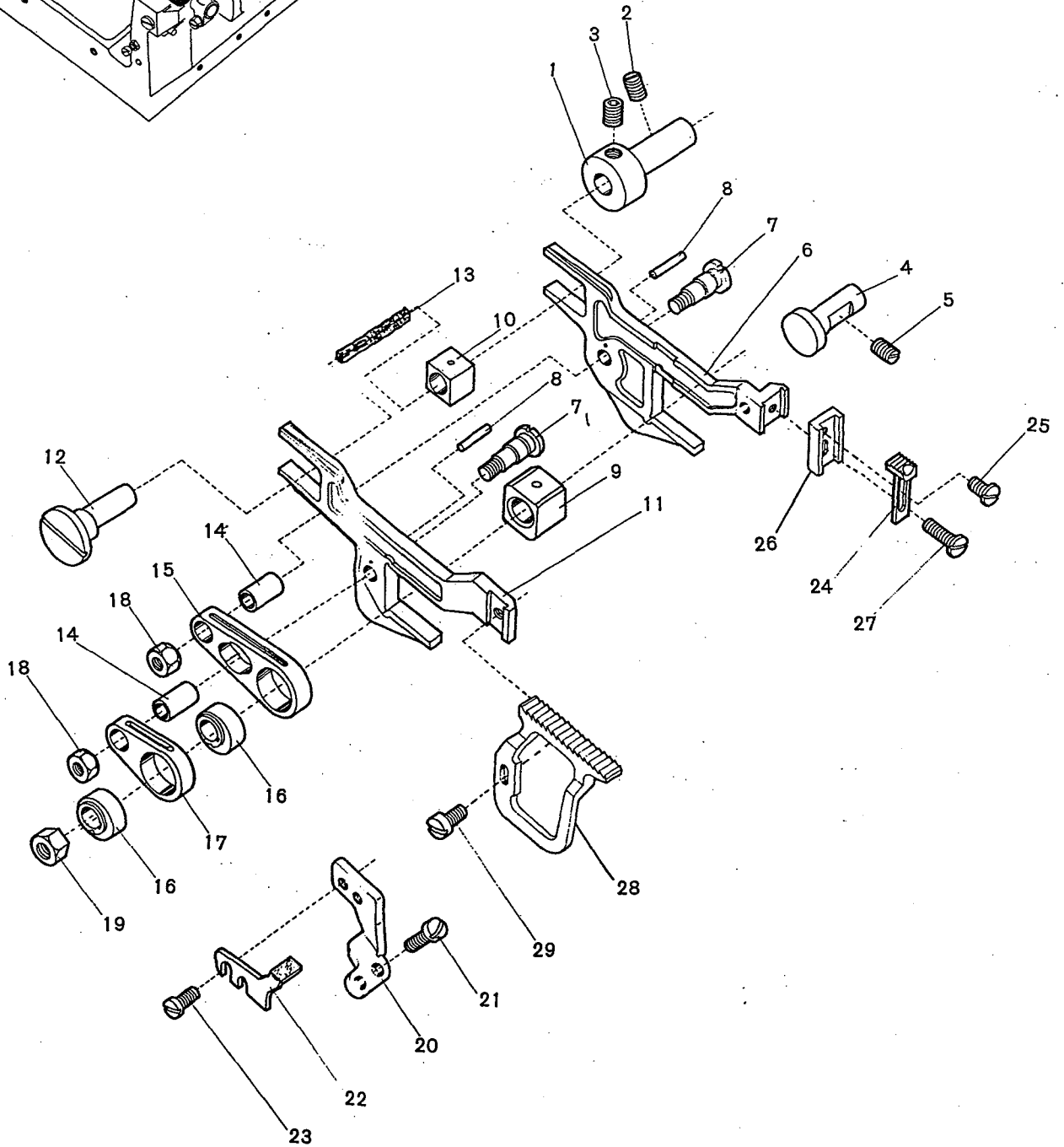
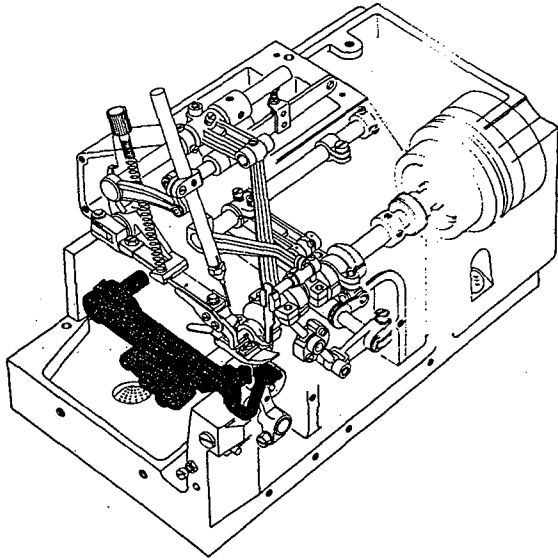
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32783	Looper Driving Lever Connecting Rods	2	
2	Y 5071	Screws for Y32783	4	
3	Y32785	Looper Driving Lever Links	2	
4	Y32784	Looper Driving Lever Link Pins (Short)	2	
5	Y 9506	Screws for Y32784	2	
6	Y32787	Upper Looper Driving Lever	1	
7	Y 3635	Screws for Y32787, Y32815	4	
8	Y32786	Looper Driving Lever Link Pin (Long)	1	
9	Y 3404	Screws for Y32786, Y32816	2	
10	Y34517	Upper Looper Driving Shaft	1	
11	Y32792	Upper Looper Driving Shaft Collar	1	
12	Y 5550	Screw for Y32792	1	
13	Y32848	Upper Looper Driving Shaft Thrust Washers	3	
14	Y32849	Upper Looper Driving Shaft Thrust Rollers	2	
15	Y33013	Upper Looper Driving Shaft End Cap	1	
16	Y 5345	Screws for Y33013	3	
17	Y34104	Upper Looper Bar Driving Arm	1	
18	Y 520	Washers for Y34104, Y32789	2	
19	Y 5500	Screws for Y34104, Y32789	2	
20	Y32800	Upper Looper Bar	1	
21	Y32799	Upper Looper Bar Driving Arm Pin	1	
22	Y 282	Oil Wick for Y32799	1	
23	Y 3311	Screw for Y32799	1	
24	Y34224	Looper Thread Pull-Off (Right)	1	
25	Y 4358	Screw for Y34224	1	
26	Y32347	Upper Looper Bar Guide	1	
27	Y 304	Oil Wicks for Y32347, Y32800	2	
28	Y34516	Upper Looper Bar Guide Retainer	1	
29	Y 5004	Screws for Y34516	2	
30	Y32348	Upper Looper Bar Guide Thrust Pin	1	
31	Y 7650	Screw for Y32348	1	
32	Y34226	Upper Looper Thread Guide	1	
33	Y 9142	Screws for Y34226	2	
34	Y32807	Upper Looper	1	
35	Y32803	Upper Looper Holder Collar	1	
36	Y 5507	Screw for Y32803	1	
37	Y32815	Lower Looper Driving Lever	1	
38	Y32816	Lower Looper Driving Lever Pin	1	
39	Y32788	Lower Looper Driving Shaft	1	
40	Y30228	Lower Looper Shaft Collar	1	
41	Y 9604	Screws for Y30228	2	
42	Y32789	Lower Looper Holder Arm	1	
43	Y32959	Looper Thread Pull-Off (Left)	1	
44	Y 1326	Screws for Y32959	2	
45	Y32790	Lower Looper	1	
46	Y 3638	Screw for Y32790	1	



PRESSER FOOT MECHANISM

7

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32736	Presser Foot	1	
2	Y32744	Presser Foot Stitch Tongue #1	1	
2-1	Y32743	Presser Foot Stitch Tongue #2, #3	1	
3	Y30619	Presser Foot Hinge Spring	1	
4	Y 5036	Screw for Stitch Tongue	1	
5	Y32741	Presser Foot Holder	1	
6	Y34535	Presser Foot Chain Shield	1	
7	Y 1228	Screw for Y34535	1	
8	Y 1230	Screw for Y32745	1	
9	Y32706	Chain Cutting Knife	1	
10	Y 4404	Screws for Y32706	2	
11	Y32739	Presser Foot Complete Set #2	1	
12	Y32725	Foot Carrier	1	
13	Y 538	Washer for Y5509	1	
14	Y 5509	Screw for Presser Foot	1	
15	Y32724	Foot Carrier Hinge	1	
16	Y32728	Foot Carrier Washer	1	
17	Y 5541	Screw for Y32725	1	
18	Y 335	Nut for Y4357	1	
19	Y 1170	Stop Screw for Presser Foot	1	
20	Y32722	Foot Lifter Lever Shaft	1	
21	Y32723	Foot Lifter Hinge Pin	1	
22	Y 1186	Screw for Y32723	1	
23	Y33024	Foot Lifter Hinge Pin Retaining Ring	1	
24	Y32721	Presser Foot Positioning Arm	1	
25	Y32720	Foot Lifter Bushing	1	
26	Y 2022	Screw for Y32720	1	
27	Y32718	Foot Lifter Latch Collar	1	
28	Y 5550	Screw for Y32718	1	
29	Y32717	Intermediate Lever	1	
30	Y32729	Intermediate Lever Spring	1	
31	Y32719	Foot Lifter Small Collar	1	
32	Y 1459	Screw for Y32719	1	
33	Y32714	Foot Lifter Lever Connecting Link	1	
34	Y32715	Cotter Pins	2	
35	Y32713	Foot Lifter Lever Spring	1	
36	Y 690	Latch Pin for Y32713	1	
37	Y32711	Foot Lifter Lever	1	
38	Y 6000	Screw for Y32711	1	
39	Y32716	Foot Lifter Lever Stopper	1	
40	Y 9127	Screws for Y32716	2	
41	Y 334	Nuts for Y32711	2	
42	Y 5505	Adjust Screws for Y32711	2	
43	Y32727	Presser Foot Release Lever	1	
44	Y32420	Presser Foot Release Lever Bushing	1	
45	Y 4635	Screw for Y32420	1	
46	Y32726	Presser Spring	1	
47	Y 6401	Presser Spring Adjusting Screw	1	
48	Y32745	Presser Foot Chip Guard	1	

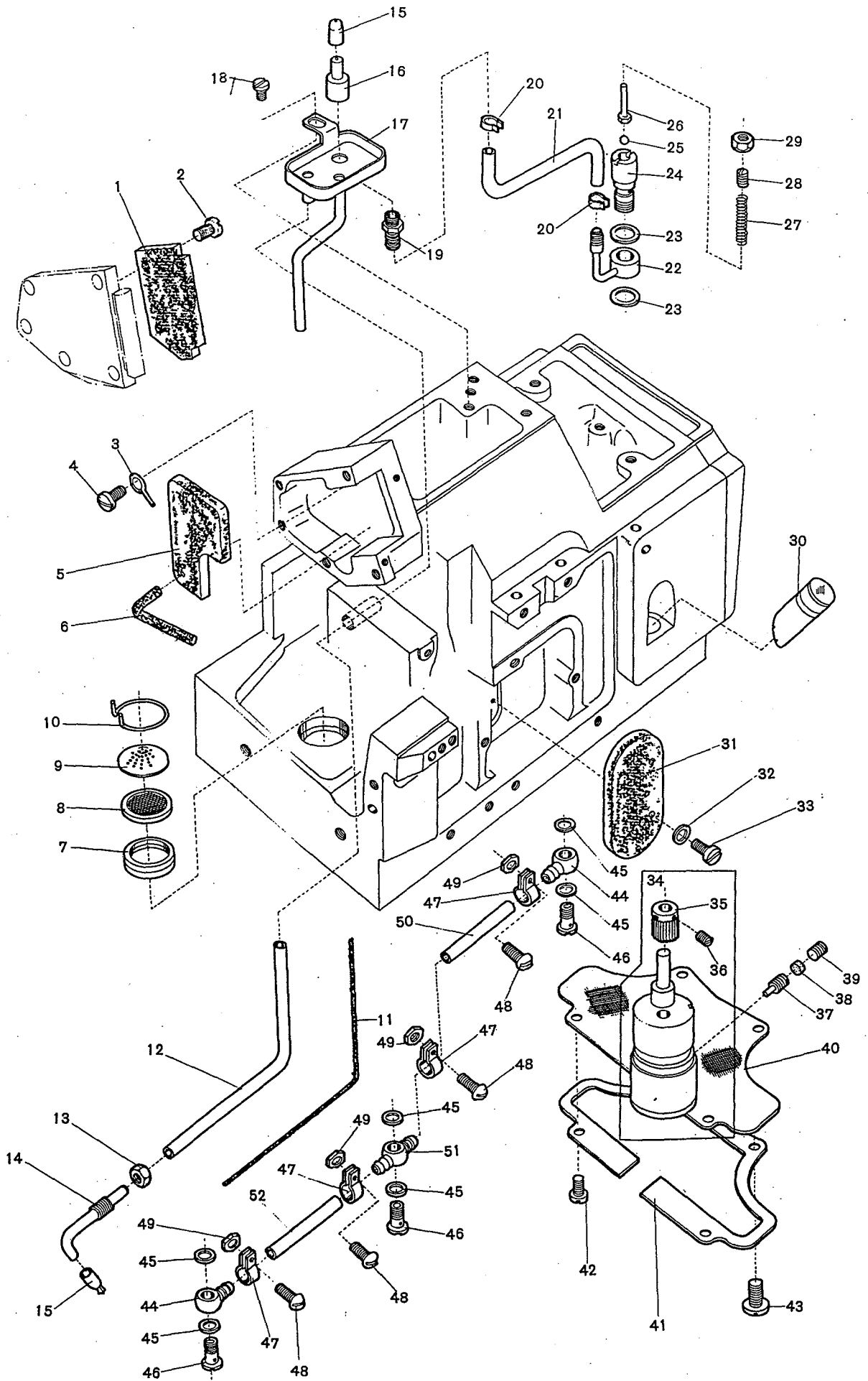


FEED DRIVING MECHANISM

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y34134	Feed Bar Guide (Rear)	1	
2	Y 3632	Screw for Y34134	1	
3	Y 3635	Screw for Y32866	1	
4	Y32858	Feed Bar Guide (Right)	1	
5	Y 9200	Screw for Y32858	1	
6	Y32857	Main Feed Bar	1	
7	Y32864	Feed Bar Driving Studs	2	
8	Y 722	Cotters for Y32864	2	
9	Y32854	Feed Lifter Block	1	
10	Y32867	Feed Bar Guide Block	1	
11	Y32856	Differential Feed Bar	1	
12	Y32866	Feed Adjusting Pin	1	
13		Oil Wick for Y32866	1	
14	Y32853	Feed Bar Driving Connection Bushings	2	
15	Y32852	Main Feed Bar Driving Connection	1	
16		Feed Driving Eccentrics (See Below The Table)	2	
17	Y32851	Differential Feed Bar Driving Connection	1	
18	Y 451	Nuts for Y32864	2	
19	Y 20	Nut for Feed Driving Eccentric	1	
20	Y32381	Feed Bar Guide (Left)	1	
21	Y 4440	Screws for Y32381	2	
22	Y34059	Throat Plate Stay	1	
23	Y 5000	Screws for Y34059	2	
24	Y32883	Chaining Feed Dog	1	
25	Y 9730	Screw for Chaining Feed Dog	1	
26	Y32873	Auxiliary Feed Dog Holder	1	
27	Y 7609	Screw for Main Feed Dog	1	
28	Y32871	Plain Feed Dog	1	
29	Y 4353	Screw for Differential Feed Dog	1	

Feed Driving Eccentrics Table

<u>Parts No.</u>	<u>Stitches Per Inch</u>
Y32821	5
Y32822	6
Y32835	7
Y32823	8
Y32824	9
Y32825	10
Y32836	11
Y32826	12
Y32827	13
Y32828	14
Y32837	15
Y32838	16
Y32829	17
Y32839	18
Y32830	19
Y32840	20
Y32841	22
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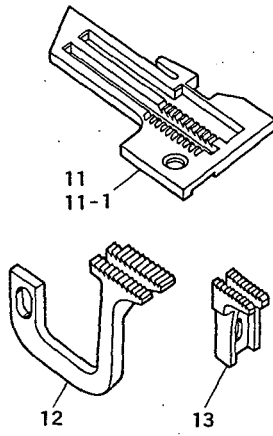
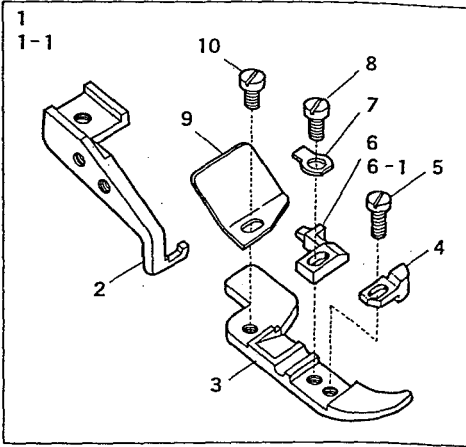


OIL LUBRICATING SYSTEM

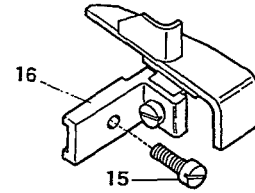
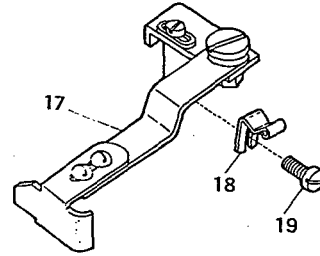
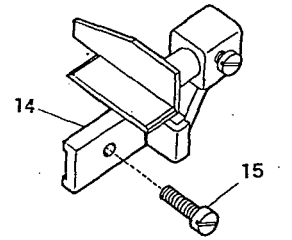
9

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32685	Needle Bar Oiling Felt (Left)	1	
2	Y 9853	Screws for Y32685	2	
3	Y32812	Needle Bar Oiling Felt Retainer	1	
4	Y 9604	Screw for Y32812	1	
5	Y32649	Needle Bar Oiling Felt (Right)	1	
6		Oil Wick for Needle Bar Connection Link	1	
7	Y32934	Round Oil Filter Holder Ring	1	
8	Y32931	Round Oil Filter Screen (Fine Mesh)	1	
9	Y32933	Round Oil Filter Screen (Coarse Mesh)	1	
10	Y32898	Round Oil Filter Screen Clamp	1	
11		Oil Wick for Feed Driving Eccentric	1	
12	Y32483	Feed Bar Driving Connection Oil Tube	1	
13	Y 419	Nut for Y32480	1	
14	Y32480	Feed Bar Driving Connection Oil Nozzle	1	
15	Y37697	Oil Nozzle Caps	2	
16	Y32479	Oil Sight Top Nozzle	1	
17	Y32476	Oil Receiver	1	
18	Y 9604	Screw for Y32476	1	
19	Y 9909	Oil Tube Fitting Nut	1	
20	Y37675	Oil Tube Clamps (Small)	2	
21	Y32850	Oil Tube 150	1	
22	Y32376	Oil Relief Valve Fitting Tube	1	
23	Y 509	Seals for Y32376	2	
24	Y32938	Oil Relief Valve	1	
25	Y80503	Oil Relief Ball	1	
26	Y30748	Oil Relief Valve Spring Guide	1	
27	Y30745	Oil Relief Valve Spring	1	
28	Y 6861	Adjust Screw for Y30745	1	
29	Y 419	Nut for Y30745	1	
30	Y32417	Oil Sight Gauge	1	
31	Y32806	Upper Looper Bar Oiling Felt	1	
32	Y 550	Washers for Y32806	2	
33	Y 4353	Screws for Y32806	2	
34	Y32929	Oil Pump Complete Set	1	
35	Y30711	Oil Pump Driving Worm Gear	1	
36	Y 1459	Screws for Y30711	2	
37	Y 6330	Screw for Y32929	1	
38	Y 926	Seal for Y32929	1	
39	Y 9503	Screw for Y32929	1	
40	Y32935	Under Pump Oil Filter Screen	1	
41	Y32937	Under Pump Oil Filter Screen Clamp	1	
42	Y 4358	Screws for Y32937	2	
42	Y 4351	Screws for Y32937	2	
44	Y37669	Oil Tube Fittings One Way End	2	
45	Y 567	Seals for Y37668, Y37669	6	
46	Y 7668	Oil Tube Fitting Studs	3	
47	Y32944	Oil Tube Clamps	4	
48	Y 5133	Screws for Y32944	4	
49	Y 331	Nuts for Y32944	4	
50	Y32948	Oil Tube (47mm)	1	
51	Y37668	Oil Tube Fitting Two Way End	1	
52	Y32949	Oil Tube (58mm)	1	

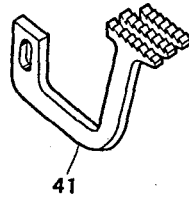
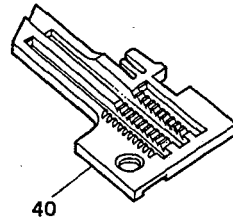
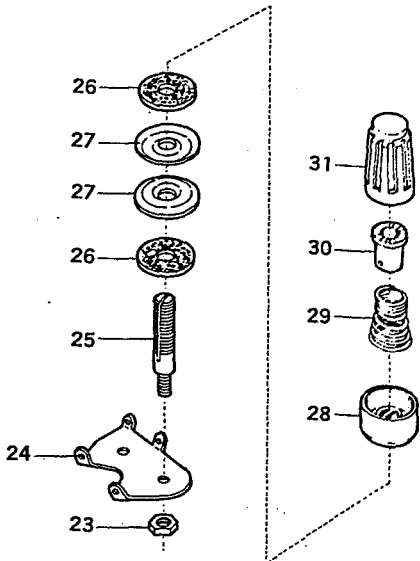
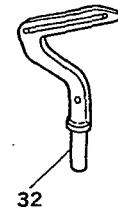
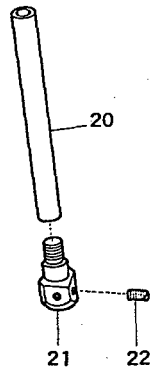
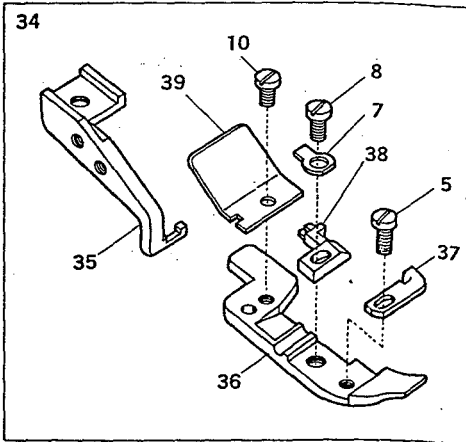
600-2,-3



EDGE GUIDE

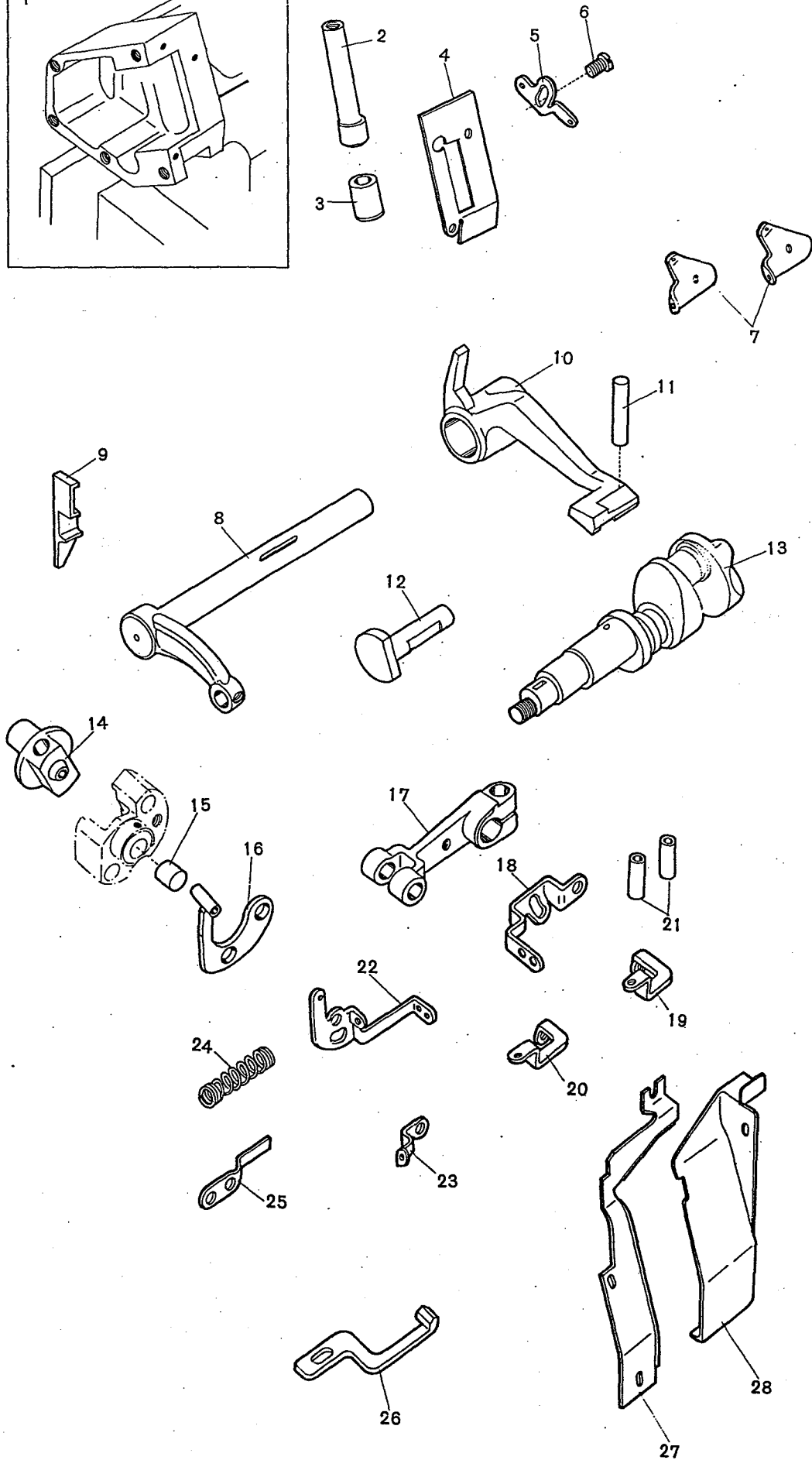
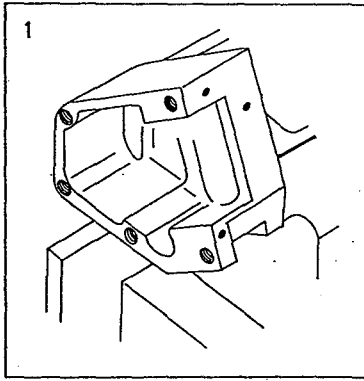


600-4



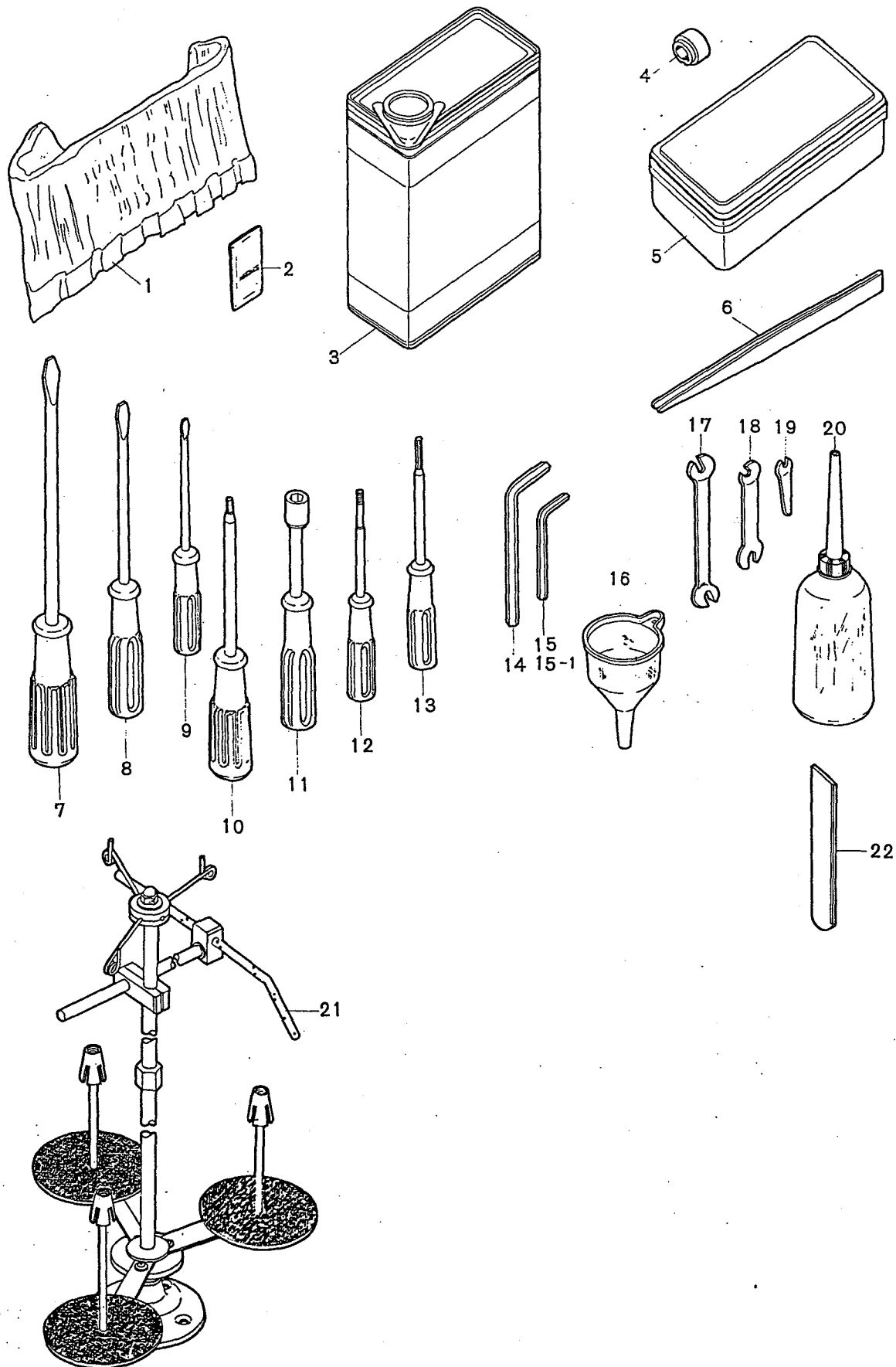
600-2,-3,-4 EXCLUSIVE PARTS

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32747	Presser Foot Complete Set for 600-2	1	
1-1	Y32748	Presser Foot Complete Set for 600-3	1	
2	Y32741	Presser Foot Holder	1	
3	Y32708	Presser Foot for 600-2, -3	1	
4	Y32710	Presser Foot Chip Guard	1	
5	Y 1230	Screw for Y32710	1	
6	Y32744	Presser Foot Stitch Tongue for 600-2	1	
6-1	Y32743	Presser Foot Stitch Tongue for 600-3	1	
7	Y30619	Presser Foot Hinge Spring	1	
8	Y 5036	Screw for Y30619	1	
9	Y34535	Presser Foot Chain Shield	1	
10	Y 1228	Screw for Y34535	1	
11	Y32671	Throat Plate for 600-2	1	
11-1	Y32673	Throat Plate for 600-3	1	
12	Y33816	Differential Feed Dog for 600-2, -3	1	
13	Y33814	Main Feed Dog for 600-2, -3	1	
14	Y37948	Edge Guide Complete Set (Large)	1	
15	Y 4358	Screw for Y37948, Y37962	1	
16	Y37962	Edge Guide Complete Set (Small)	1	
17	Y33751	Edge Guide Complete Set (Swing)	1	
18	Y33400	Front Cover Latch Spring	1	
19	Y 7405	Screw for Y33400	1	
20	Y37372	Needle Bar	1	
21	Y37373	Needle Holder	1	
22	Y 3637	Screws for Needle	2	
23	Y 340	Nut for Y6543	1	
24	Y34763	Needle Thread Tension Disc Eyelet	1	
25	Y 6543	Tension Post	1	
26	Y 286	Felts for Tension Disc	2	
27	Y01111	Tension Discs	2	
28	Y37635	Tread Tension Spring Retainer	1	
29	Y32971	Needle Thread Tension Spring	1	
30	Y30254	Tension Spring Bushing	1	
31	Y34774	Tread Tension Spring Cap	1	
32	Y32416	Lower Looper	1	
33	Y32540	Upper Looper	1	
34	Y32579	Presser Foot Complete Set	1	
35	Y32546	Presser Foot Holder	1	
36	Y32494	Presser Foot	1	
37	Y32493	Presser Foot Chip Guard	1	
38	Y32551	Presser Foot Stitch Tongue	1	
39	Y32746	Presser Foot Chain Shield	1	
40	Y32571	Throat Plate	1	
41	Y33819	Differential Feed Dog (Large Teeth)	1	
42	Y33818	Main Feed Dog (Large Teeth)	1	
43	Y32557	Auxiliary Feed Dog (Large Teeth)	1	



600-4 EXCLUSIVE PARTS

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y32530	Frame	1	
2	Y32532	Needle Bar Bushing (Upper)	1	
3	Y32533	Needle Bar Bushing (Lower)	1	
4	Y32572	Needle Bar Connecting Link Cover	1	
5	Y32575	Auxiliary Needle Thread Eyelet	1	
6	Y 4358	Screw for Y32575	1	
7	Y32585	Looper Thread Tension Disc Eyelets	2	
8	Y32534	Needle Bar Driving Crank	1	
9	Y32556	Upper Knife Clamp	1	
10	Y32552	Presser Foot Positioning Arm	1	
11	Y32543	Presser Spring Guide Pin	1	
12	Y32554	Upper Knife Driving Arm Guide	1	
13	Y32531	Crank Shaft	1	
14	Y34515	Upper Looper Bar Guide	1	
15	Y34587	Upper Looper Bar Guide Thrust Pin	1	
16	Y32374	Upper Looper Thread Guide	1	
17	Y34514	Upper Looper Bar Driving Arm	1	
18	Y32373	Looper Thread Pull-Off (Right)	1	
19	Y32580	Looper Thread Eyelet (Right)	1	
20	Y32582	Looper Thread Eyelet (Left)	1	
21	Y32577	Looper Thread Tubes	2	
22	Y32583	Looper Thread Pull-Off (Left)	1	
23	Y32584	Lower Looper Thread Eyelet	1	
24	Y32490	Lower Knife Holder Spring	1	
25	Y32488	Lower Knife Holder Locking Plate	1	
26	Y32545	Needle Guard (Front) for DCZ-222, -223	1	
27	Y32576	Chip Guard (Fix)	1	
28	Y32498	Chip Guard (Open)	1	



ACCESSORY

12

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y34767	Machine Cover	1	
2		Needles DCX1	10	
3		Oil	1	
4		Feed Driving Eccentric	3	
5	Y34766	Attachment Box	1	
6	Y37909	Thread Tweezers	1	
7	Y37901	Screw Driver (Large)	1	
8	Y37902	Screw Driver (Medium)	1	
9	Y37903	Screw Driver (Small)	1	
10	Y37923	Hexagon Screw Driver (1.98)	1	
11	Y37946	Socket Wrench (9.52)	1	
12	Y37947	Feed Driving Eccentric Extractor	1	
13	Y37919	Hexagon Screw Driver (Two Needle Only) (1.56)	1	
14	Y37922	Hexagon Wrench Key (Large) (4.76)	1	
15	Y37916	Hexagon Wrench Key (Small)	1	
15-1	Y37924	Hexagon Wrench Key (1.56)	1	
16	Y34769	Funnel	1	
17	Y37945	Wrench (Large) (7.14X7.94)	1	
18	Y37915	Wrench (Medium) (7.14X7.14)	1	
19	Y37944	Wrench (Small) (4.9)	1	
20	Y34768	Oiler	1	
21	Y34770	Thread Stand 3 Spool Type Complete Set 600-1	1	
	Y34771	Thread Stand 4 Spool Type Complete Set 600-4	1	
22	Y30421	Lower Knife	1	

INDEX

Parts.No.	Page No.	Ref.No.	Parts.No.	Page No.	Ref.No.	Parts.No.	Page No.	Ref.No.
Y 10	3	27				Y 6662	5	45
Y 20	8	19	T3632	8	2	Y 6861	9	28
Y 62	5	8	T3635	5	18	Y 6910	3	37
Y 282	5	2	T3635	6	7	Y 7002	3	14
Y 282	6	22	T3635	8	3	Y 7302	1	6
Y 286	2	10	T3636	4	37	Y 7311	5	38
Y 286	3	3	T3637	10	22	Y 7405	10	19
Y 286	10	26	T3638	6	46	Y 7605	1	11
Y 304	4	34	T3638	5	59	Y 7605	5	53
Y 304	6	27	T3654	4	24	Y 7609	4	4
Y 331	9	49	Z4313	5	5	Y 7609	8	27
Y 334	2	31	Z4351	3	30	Y 7616	5	30
Y 334	7	41	Z4351	2	20	Y 7650	4	6
Y 335	7	18	Z4351	9	43	Y 7650	6	31
Y 340	10	23	Z4353	1	9	Y 7650	9	46
Y 419	9	13	Z4353	8	29	Y 7672	2	33
Y 419	9	29	Z4353	9	33	Y 9127	7	40
Y 451	8	18	Z4358	2	41	Y 9142	6	33
Y 509	9	23	Z4358	6	25	Y 9150	1	2
Y 520	6	18	Z4358	9	42	Y 9150	2	2
Y 526	4	36	Z4358	10	15	Y 9150	2	6
Y 527	4	45	Z4358	12	6	Y 9150	3	23
Y 532	3	41	Z4402	4	17	Y 9200	8	5
Y 538	7	13	Z4404	5	43	Y 9203	4	18
Y 550	2	23	Z4404	7	10	Y 9209	9	20
Y 550	9	32	Z4435	5	6	Y 9503	4	39
Y 563	3	34	Z4437	5	26	Y 9506	6	5
Y 567	3	19	Z4438	3	10	Y 9517	5	15
Y 567	3	45	Z4440	1	23	Y 9604	5	12
Y 567	9	45	Z4440	2	24	Y 9604	6	41
Y 610	2	16	Z4440	2	37	Y 9604	9	4
Y 690	7	36	Z4440	5	56	Y 9604	9	18
Y 698	2	35	Z4440	8	21	Y 9730	8	25
Y 722	8	8	Z4441	4	14	Y 9852	3	46
Y 723	5	31	Z4591	5	48	Y 9853	9	2
Y 873	1	35	Z4635	7	45	Y 9909	9	19
Y 874	1	35-1	Y5000	8	23	Y01111	10	27
Y 875	1	35-2	Y5004	6	29	Y01111	3	4
Y 926	9	38	Y5036	7	4	Y01111	2	11
Y1092	3	17	Y5036	10	8	Y30020	12	22
Y1156	2	34	Y5036	13	22	Y30021	12	24
Y1170	7	19	Y5062	3	20	Y30022	12	25
Y1174	5	27	Y5071	5	20	Y30023	12	23
Y1186	7	22	Y5071	6	2	Y30126	1	16
Y1222	1	25	Y5074	5	50	Y30222	6	40
Y1228	7	7	Y5075	3	48	Y30254	2	14
Y1228	3	25	Y5077	2	17	Y30254	3	7
Y1228	10	10	Y5089	1	33	Y30254	10	30
Y1230	7	8	Y5089	2	29	Y30291	4	40
Y1230	10	5	Y5095	1	18	Y30421	5	51
Y1230	13	19	Y5131	1	28	Y30421	18	26
Y1326	1	26	Y5133	9	48	Y30619	7	3
Y1326	3	12	Y5345	6	16	Y30619	10	7
Y1326	6	44	Y5401	5	41	Y30619	13	21
Y1330	1	24	Y5492	2	18	Y30711	9	35
Y1330	3	42	Y5500	6	19	Y30745	9	27
Y1333	2	27	Y5505	7	42	Y30748	9	26
Y1435	4	39	Y5507	6	36	Y32347	6	26
Y1448	4	43	Y5508	5	28	Y32348	6	30
Y1457	4	29	Y5509	7	14	Y32358	3	43
Y1459	2	39	Y5520	5	16	Y32365	2	21
Y1459	7	32	Y5541	7	17	Y32373	12	18
Y1459	9	36	Y5550	6	12	Y32374	12	16
Y2022	7	26	Y5550	7	28	Y32375	3	33
Y2133	4	26	Y6000	7	38	Y32376	9	22
Y3311	5	10	Y6004	3	28	Y32377	3	35
Y3311	6	23	Y6040	1	17	Y32381	8	20
Y3404	6	9	Y6262	3	36	Y32416	10	32
Y3434	2	43	Y6330	9	37	Y32417	9	30
Y3434	5	33	Y6401	7	47	Y32420	7	44
Y3591	4	16	Y6542	3	2	Y32421	3	47
Y3595	4	22	Y6543	10	25	Y32423	3	13
			Y6544	2	9			

INDEX

Parts.No.	Page No.	Ref.No.	Parts.No.	Page No.	Ref.No.	Parts.No.	Page No.	Ref.No.
Y32424	3	12	Y32625	3	26	Y32784	6	4
Y32425	3	15	Y32626	3	29	Y32785	6	2
Y32426	3	16	Y32627	3	11	Y32786	6	8
Y32475	3	24	Y32628	1	19	Y32787	6	6
Y32476	9	17	Y32629	1	20	Y32788	6	39
Y32479	9	16	Y32640	1	21	Y32789	6	42
Y32480	9	14	Y32644	5	14	Y32790	6	45
Y32483	9	12	Y32645	5	9	Y32792	6	11
Y32484	2	36	Y32646	5	11	Y32793	4	41
Y32488	12	25	Y32647	4	31	Y32794	4	46
Y32490	12	24	Y32648	4	28	Y32795	4	47
Y32493	10	37	Y32649	9	5	Y32799	6	21
Y32494	10	36	Y32650	4	30	Y32800	6	20
Y32498	12	28	Y32651	5	4	Y32802	4	42
Y32519	5	34	Y32652	4	35	Y32803	6	35
Y32530	12	1	Y32653	4	33	Y32806	9	31
Y32531	12	13	Y32654	5	54	Y32807	6	34
Y32532	12	2	Y32655	5	42	Y32812	9	3
Y32533	12	3	Y32660	3	38	Y32815	6	37
Y32534	12	2	Y32662	5	17	Y32816	6	38
Y32539	13	33	Y32663	3	9	Y32817	4	13
Y32540	10	33	Y32667	5	40-1	Y32818	4	12
Y32541	13	31	Y32670	5	19	Y32819	5	21
Y32542	13	14	Y32671	10	11	Y32820	4	5
Y32543	12	11	Y32673	10	11-1	Y32848	6	13
Y32544	12	26	Y32684	4	32	Y32849	6	14
Y32545	12	26-1	Y32685	9	1	Y32850	9	21
Y32546	10	35	Y32706	7	9	Y32851	8	17
Y32551	10	32	Y32708	10	3	Y32852	8	15
Y32552	12	10	Y32710	10	4	Y32853	8	14
Y32554	12	12	Y32711	7	37	Y32854	8	9
Y32556	12	9	Y32713	7	35	Y32856	8	11
Y32557	10	43	Y32714	7	33	Y32857	8	6
Y32558	13	4	Y32715	7	34	Y32858	8	4
Y32570	13	26	Y32716	7	39	Y32864	8	7
Y32571	10	40	Y32717	7	29	Y32866	8	12
Y32572	12	4	Y32718	7	27	Y32867	8	10
Y32575	12	5	Y32719	7	31	Y32868	4	44
Y32576	12	27	Y32720	7	25	Y32871	8	28
Y32577	12	21	Y32721	7	24	Y32873	10	27
Y32577	2	7	Y32722	7	20	Y32873	8	26
Y32579	10	34	Y32723	7	21	Y32883	8	24
Y32580	12	19	Y32724	7	15	Y32892	10	25
Y32582	12	20	Y32725	7	12	Y32898	9	10
Y32583	12	22	Y32726	7	46	Y32899	5	55
Y32584	12	23	Y32727	7	43	Y32900	5	39
Y32585	12	7	Y32728	7	16	Y32902	5	36
Y32586	2	30	Y32729	7	30	Y32903	5	35
Y32597	2	3	Y32736	7	1	Y32904	4	23
Y32599	2	32	Y32739	7	11	Y32905	4	25
Y32600	1	34	Y32741	7	5	Y32906	4	27
Y32601	5	44	Y32741	10	2	Y32909	5	32
Y32602	1	10	Y32743	7	2-1	Y32910	5	25
Y32603	1	12	Y32743	10	6-1	Y32911	5	23
Y32604	1	15	Y32744	7	2	Y32912	5	29
Y32604	5	46	Y32744	10	6	Y32913	5	22
Y32605	2	28	Y32745	10	10	Y32914	5	24
Y32606	1	29	Y32745	7	48	Y32916	5	47
Y32607	1	30	Y32746	10	39	Y32917	5	52
Y32608	1	31	Y32747	10	1	Y32919	5	49
Y32609	2	40	Y32748	10	1	Y32920	5	37
Y32610	1	22	Y32772	4	15	Y32921	5	13
Y32611	1	27	Y32773	4	3	Y32924	2	25
Y32612	2	42	Y32774	4	1	Y32925	4	7
Y32615	2	5	Y32775	4	10	Y32929	9	34
Y32617	1	1	Y32777	4	11	Y32930	2	26
Y32618	1	3	Y32778	4	9	Y32931	9	8
Y32619	1	4	Y32779	4	8	Y32933	9	9
Y32620	1	5	Y32780	4	2	Y32934	9	7
Y32622	1	7	Y32781	4	19	Y32935	9	40
Y32623	1	8	Y32782	4	21	Y32937	9	41
Y32624	2	22	Y32783	6	1	Y32938	9	24

<u>Parts.No.</u>	<u>Page No.</u>	<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Page No.</u>	<u>Ref.No.</u>
Y32944	9	47	Y37697	9	15
Y32948	9	50	Y37901	12	7
Y32949	9	52	Y37902	12	8
Y32952	3	6	Y37903	12	9
Y32955	3	40	Y37907	12	28
Y32959	6	43	Y37909	12	6
Y32960	3	44	Y37911	12	29
Y32962	3	1	Y37912	12	27
Y32962	2	8	Y37915	12	18
Y32963	2	38	Y37916	12	15
Y32965	2	15	Y37919	12	13
Y32965	3	8	Y37922	12	14
Y32965	13	13	Y37923	12	10
Y32968	13	5	Y37924	12	35
Y32971	2	13	Y37944	12	19
Y32971	10	29	Y37945	12	17
Y32973	3	32	Y37946	12	11
Y32975	3	31	Y37947	12	12
Y32976	3	21	Y37948	10	14
Y32977	3	22	Y37962	10	16
Y33013	6	15	Y80503	9	25
Y33024	7	23	Y90320	5	1
Y33400	10	18	Y90321	5	3
Y33751	10	17			
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Y33812	8	28-1			
Y33813	10	32			
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Y33816	10	12			
Y33817	10	32-2			
Y33818	10	33-1			
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Y33819	10	41			
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Y33871	5	54			
Y33873	5	57			
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Y34226	6	32			
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Y34535	7	6			
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Y34770	12	21-1			
Y34771	12	21-2			
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Y37122	5	7			
Y37372	10	20			
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Y37635	2	12			
Y37635	3	5			
Y37635	10	28			
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